

Work Order ID 64130

Thursday, November 25, 2010 10:06:48 AM



Page 2

Item ID:	D4278-045	Accept		Setup	Start	
Revision ID:	PRELIM				Stop	
Item Name:	Rib Assembly, Fwd Cham					
Start Date:	11/25/2010	Start Qty:	1.00			
Required Date:	11/30/2010	Req'd Qty:	1.00			
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging Packaging	Identify as per dwg & Stock Location: <i>BK</i> Memo ***STOCK IN BASKET CELL***	0.00 0.00							
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

Pl 10-11-25

LD TEST Rep RT Rev. A 12 10-12-03

POSITIVE RECALL
EFFECTIVE 10-11-25 AUTH MF
RELEASED _____ DATE _____

Picklist Print

Page 1

Thursday, November 25, 2010 10:06:47 AM

Work Order ID: 64130



Parent Item: D4278-045



Parent Item Name: Rib Assembly, Fwd Cham



Start Date: 11/25/2010


Required Date: 11/30/2010


Start Qty: 1.00

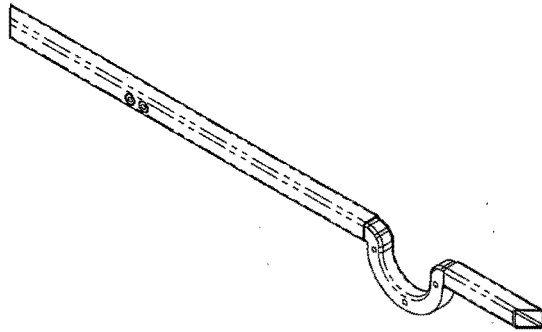
Required Qty: 1.00

Comments: IPP Rev:A 10.11.12 new issue DD verf:EC

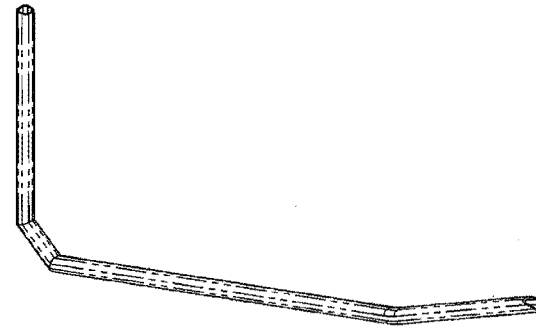
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4277-11  Rib		Manufactured	No			100	Each	0.0000	1	1			
D4277-7  Rib		Manufactured	No			100	Each	0.0000	1	1			

 B64132 *Pl 10.11.25*

 B64131 *Pl 10.11.25*



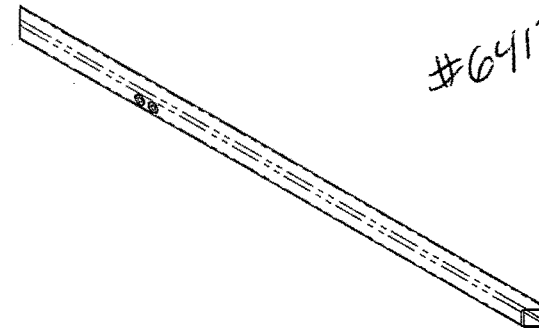
D4278-041 UPPER RIB ASSY-HOOP



D4278-043 RIB ASSY, AFT CHAM



D4278-045 RIB ASSY, FWD CHAM

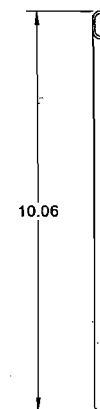
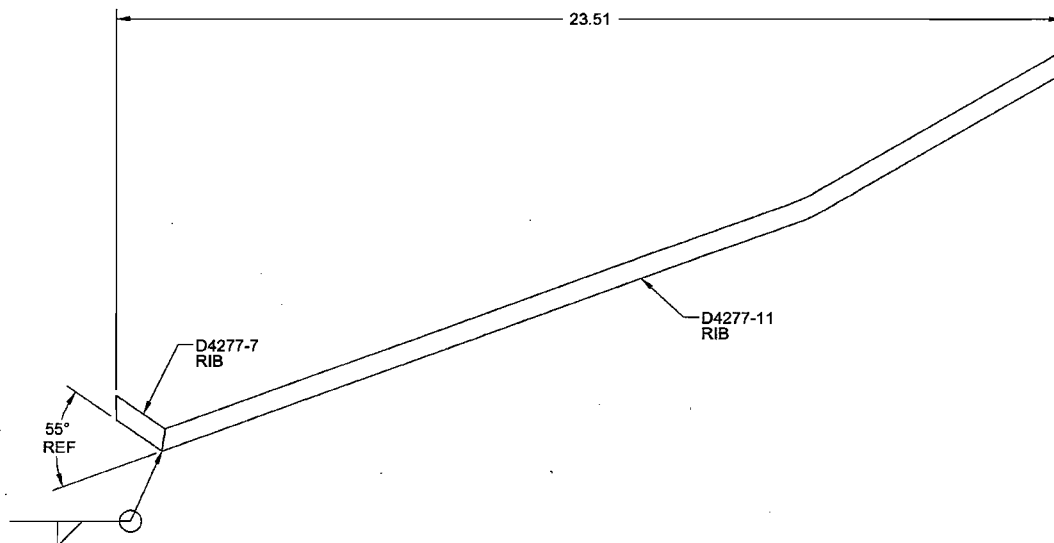


D4278-047 UPPER RIB ASSY-STRAIGHT

PRELIMINARY ISSUE
Nov 11, 2010

PA1	PRELIMINARY	JPH	10.11.11
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO. D4278	REV. PA1
MFG. APPR.	JPH	TITLE RIB ASSEMBLY	SHEET 1 OF 5
APPROVED	JPH	SCALE	NTS
DE APPR.	JPH	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
DATE	10.11.11	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	PART NUMBER	DESCRIPTION
	1	D4278-045	RIB ASSY, FWD CHAM
1	1	D4277-7	MID CORNER RIB, NOTCH
2	1	D4277-11	MID DIAG RIB



D4278-045 RIB ASSY, FWD CHAM

64130

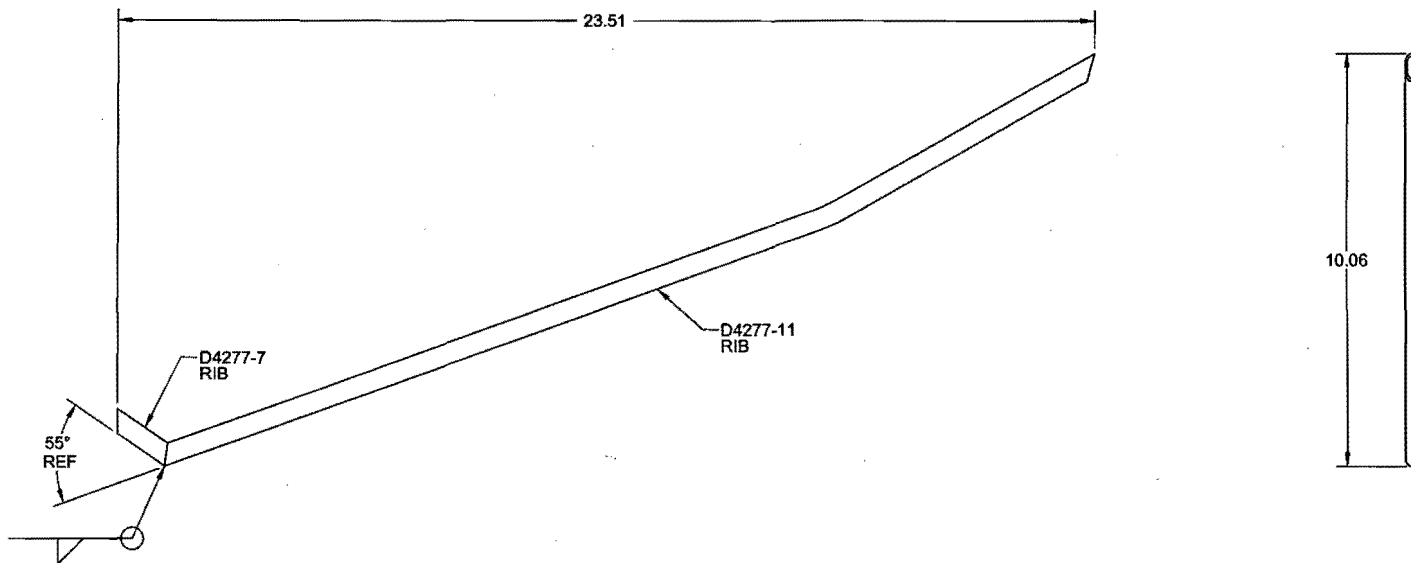
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.57 lbs
- 8) WELD PER DART QSI 004.

PRELIMINARY ISSUE
Nov 11, 2010

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO. D4278	REV. PA1
MFG. APPR.	JPH	SHEET 4 OF 5	
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	RIB ASSEMBLY	NTS
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D4278-045 RIB ASSY, FWD CHAM

- NOTES:
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DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO. D4278	REV. A
MFG. APPR.	JPH	SHEET 4 OF 5	
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	RIB ASSEMBLY	NTS
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